



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-633-024
Job Sheet 176542-A



Part No: D205-633-024

Job Qty: 1 ea

Part Name: Heli-Access-Step™ RH - 31" Extended Height Gear, Simplex Tank Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/22/18

Job Tracking No:

Due Date: 5/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:A new issue Rev B dwg 07-11-19 DD verified by:EC lpp RevB 11.07.26 per NCR 11-628 EC verified by:JLM IPP Rev:C 11.09.12 remove D3165-1 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Stores/Pkg-1	9-89	
110	Packaging	1 pcs	5/15/18	5/15/18	0.00	0.00	Packaging1-2	DAS 69	NOV 0 9 2018
120	QC	1 pcs	5/15/18	5/15/18	0.00	0.00	QC4	DAS 69	NOV 1 2 2018
130	Packaging	1 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-1	9-89	NOV 1 2 2018
135	DC	1 pcs	5/15/18	5/15/18	0.00	0.00	DC	9-89	NOV 1 2 2018
140	QC21-FG	1 Ea	5/15/18	5/15/18	0.00	0.00	QC21	9-89	NOV 1 2 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-633-024
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-633-024 CHG001



Heli - Access - Step RH - 31" Extended Height Gear,
Simplex Tank Compatible

PART NO: D205 - 633 - 024

Serial No/Batch: S073083

Revision:

Operation: Packaging

Change No: CHG001

Mfg Date: 05/22/18

Job No: 176542 - A

[illegible]

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	1 Ea (1 ea)	90-Start up Operation	5048377
AN4-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5062375
AN4-5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5027725
AN4-6A	Bolt	3 Ea (3 ea)	90-Start up Operation	5044186
AN4-7A	Bolt	1 Ea (1 ea)	90-Start up Operation	Fm137820.80
AN44-7A	Eyebolt	1 Ea (1 ea)	90-Start up Operation	5067889
AN5-14A	Bolt	1 Ea (1 ea)	90-Start up Operation	5056344
D2022-101	Spacer	4 Ea (4 ea)	90-Start up Operation	2x 5045071 2x 5037255
D2022-103	Spacer	2 Ea (2 ea)	90-Start up Operation	5045077
D2562-013	Strut 26.63"	1 Ea (1 ea)	90-Start up Operation	5070946
D2565-201	Strut	1 Ea (1 ea)	90-Start up Operation	5072546
D2565-203	Strut	1 Ea (1 ea)	90-Start up Operation	5072561
D2565-205	Strut	1 Ea (1 ea)	90-Start up Operation	5072579
D2565-207	Strut	1 Ea (1 ea)	90-Start up Operation	5054038
D2565-209	Strut	1 Ea (1 ea)	90-Start up Operation	5071024
D2565-211	Strut	1 Ea (1 ea)	90-Start up Operation	5071371
D3437-043	Aft Strut Assembly	1 Ea (1 ea)	90-Start up Operation	5058485
MS21042L4	Nut	7 Ea (7 ea)	90-Start up Operation	5054118
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5041167
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	5055952
NAS1149D0563J	Washer	3 Ea (3 ea)	90-Start up Operation	5039036
D3438-042	Weldment Assembly	1 Ea (1 ea)	110-Packaging	5061298

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	1	114	0
	AN4-14A	1	500	0
	AN4-5A	1	58	0
	AN4-6A	3	1,170	0
	AN4-7A	1	144	0
	AN44-7A	1	7	0
	AN5-14A	1	85	0
	D2022-101	4	49	0
	D2022-103	2	27	0
	D2562-013	1	0	0
	D2565-201	1	6	0
	D2565-203	1	6	0
	D2565-205	1	2	0
	D2565-207	1	3	0
	D2565-209	1	3	0
	D2565-211	1	2	0
	D3437-043	1	0	0
	MS21042L4	7	2,869	0
	MS21042L5	2	741	0
	NAS1149D0463J	14	6,241	0
110-Packaging	NAS1149D0563J	3	2,207	0
	D3438-042	1	3	0

Part Specifications

Specifications could not be found.



Container No: S073143



Part: D205-633-024

Job No: 176542-A

Serial No/Batch: S073083

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA STC SR00592NY 03/08/01, FAA STC

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5.2 D205-633-021/-022/-023/-024/-025/-026 Heli-Access Step
(Simplex Model 304 Fire Attack Tank Compatible)

QTY -021	QTY -022	QTY -023	QTY -024	QTY -025	QTY -026	Part Number	Description
X						D205-633-021	Heli-Access-Step™ (LH), High Gear
	X					D205-633-022	Heli-Access-Step™ (RH), High Gear
		X				D205-633-023	Heli-Access-Step™ (LH), Extended High Gear (31")
			X			D205-633-024	Heli-Access-Step™ (RH), Extended High Gear (31")
				X		D205-633-025	Heli-Access-Step™ (LH), Extended High Gear (39")
					X	D205-633-026	Heli-Access-Step™ (RH), Extended High Gear (39")
4	4	4	4	4	4	D2022-101	SPACER
2	2	2	2	2	2	D2022-103	SPACER
				1	1	D2562-005	STRUT
1	1					D2562-011	STRUT
		1	1			D2562-013	STRUT
1		1		1		D2563	WELDMENT ASSEMBLY
1	1					D2565-101	STRUT
1	1					D2565-103	STRUT
1	1					D2565-105	STRUT
1	1					D2565-107	STRUT
1	1					D2565-109	STRUT
*1	*1					D2565-111	STRUT
		1	1			D2565-201	STRUT
		1	1			D2565-203	STRUT
		1	1			D2565-205	STRUT
		1	1			D2565-207	STRUT
		1	1			D2565-209	STRUT
		*1	*1			D2565-211	STRUT
				1	1	D2565-301	STRUT
				1	1	D2565-303	STRUT
				1	1	D2565-305	STRUT
				1	1	D2565-307	STRUT
				1	1	D2565-309	STRUT
				*1	*1	D3165-1	SUPPORT ARM
1	1					D3437-041	AFT STRUT ASSEMBLY
		1	1			D3437-043	AFT STRUT ASSEMBLY
				1	1	D3437-045	AFT STRUT ASSEMBLY
	1		1		1	D3438-042	WELDMENT ASSEMBLY
1	1	1	1	1	1	AN4-5A	BOLT
4	4	3	3	3	3	AN4-6A	BOLT
1	1	1	1	1	1	AN4-7A	BOLT
1	1					AN4-11A	BOLT
		1	1	1	1	AN4-12A	BOLT
1	1	1	1	1	1	AN4-14A	BOLT
1	1	1	1	1	1	AN44-7A	EYEBOLT
1	1	1	1	1	1	AN5-14A	BOLT
16	16	14	14	14	14	AN960JD416	WASHER
3	3	3	3	3	3	AN960JD516	WASHER
8	8	7	7	7	7	MS21042L4	NUT (or MS21042-4)
2	2	2	2	2	2	MS21042L5	NUT (or MS21042-5)

* ONLY INSTALLED IF TANK IS REMOVED

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Revision: C

Date: 13.12.13

REFERENCE ONLY

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Change Record

PAGE 1 OF 1

Part Number: D205-633-023/-024

Description: HELI-ACCESS STEP, EXTENDED HIGH GEAR LH/RH (31")

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